



# FEMA Program to Reduce Earthquake Hazards in Steel Moment-Frame Structures

## **Overview of the FEMA/SAC Steel Program**

A New Paradigm for Design, Evaluation and  
Upgrading of Steel Moment Frame Buildings

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# Typical Welded Steel Moment-Resisting Frame Buildings

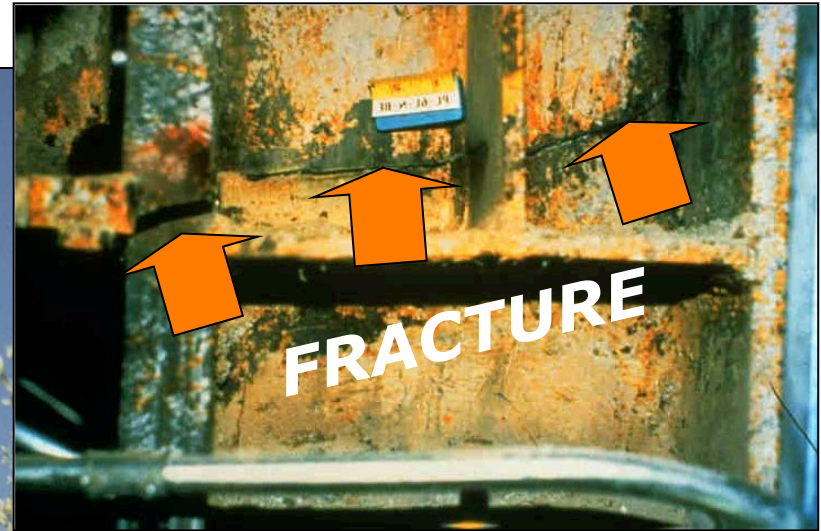


All of these were damaged in 1994 Northridge Earthquake

# Brittle Connection Fractures Detected Following 1994 Northridge Earthquake



*Tilted*



- Damage presumed if:***
- *Unusually severe nonstructural damage*
  - *PGA > 25%g*
  - *Within 1 mile of another damaged building*

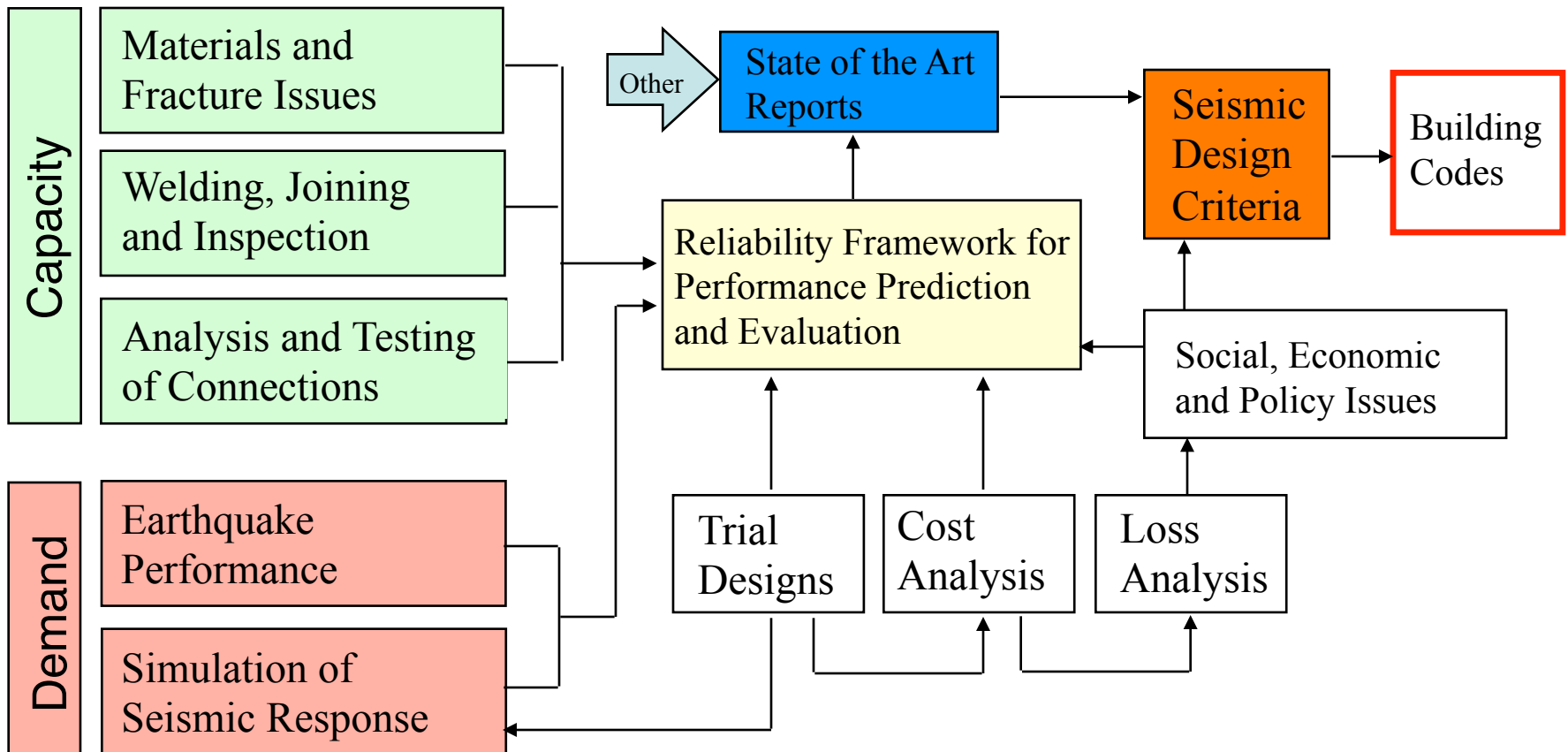
Building was demolished and rebuilt

# FEMA Program to Reduce the Earthquake Hazards of Steel Moment-Frame Structures

- Goals:** Develop reliable, practical and cost-effective guidelines and standards of practice for:
- the design and construction of **new** steel moment-frame buildings,
  - the identification, inspection, evaluation and retrofit of **existing** at-risk welded steel moment-frame buildings, and
  - the identification, evaluation, **repair** or upgrading of damaged buildings following earthquakes.

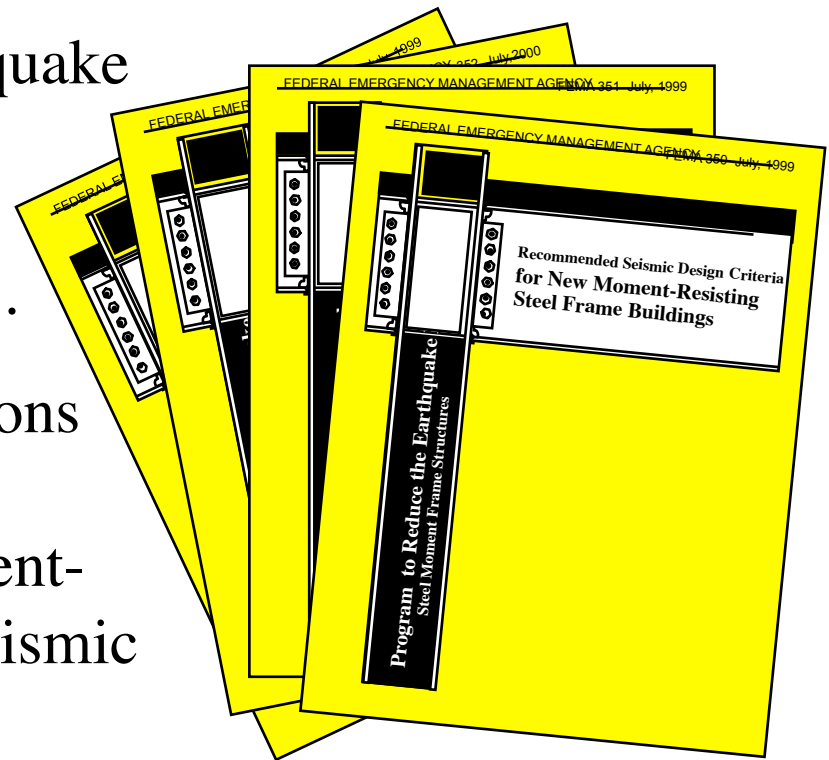
# The FEMA/SAC Steel Project

*Holistic "Performance-based" Approach to Guideline Development and Validation*



# The Guidelines

- FEMA-350: Recommended Seismic Design Criteria for New Steel Moment-Frame Buildings.
- FEMA-351: Recommended Seismic Evaluation and Upgrade Criteria for Existing Welded Steel Moment-Frame Buildings.
- FEMA-352: Recommended Post-earthquake Evaluation and Repair Criteria for Welded, Steel Moment-Frame Buildings.
- FEMA-353: Recommended Specifications and Quality Assurance Guidelines for Steel Moment-Frame Construction for Seismic Applications.
- FEMA-354: Policy Guide for Steel Frame Construction



# **80+ Technical Reports Synthesized into State-of-the-Art Reports**

FEMA-355A: Base Metals and Fracture

FEMA-355B: Welding and Inspection

FEMA-355C: Systems Performance

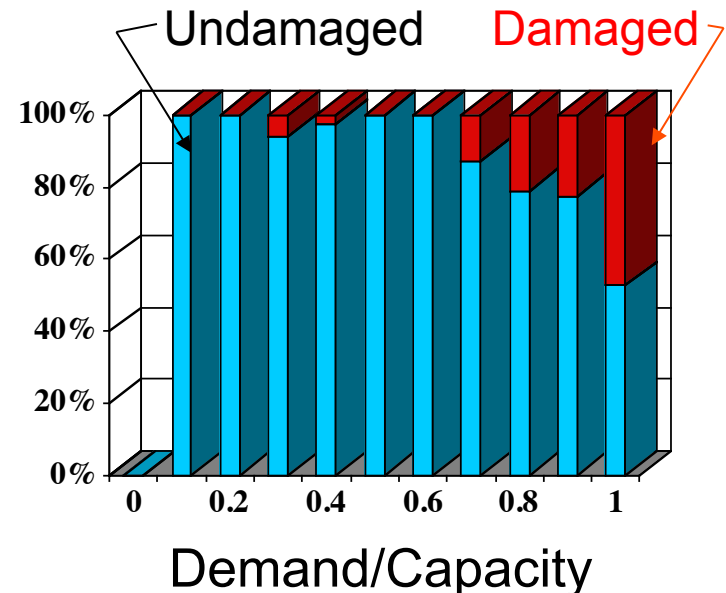
FEMA-355D: Connection Performance

FEMA 355E: Past Performance of Steel  
Moment-Frame Buildings in  
Earthquakes

FEMA-355F: Performance Prediction and  
Evaluation

# Early Assertion: Damage due to unusual severity of ground shaking?

- ❖ While ground motion was severe, it was not greater than anticipated in design of many damaged buildings.
- ❖ Most buildings were substantially (two to three times) stronger than minimum code forces.
- ❖ Many fractures occurred in buildings that should have responded elastically
- ❖ Typically,  $D/C < 2$



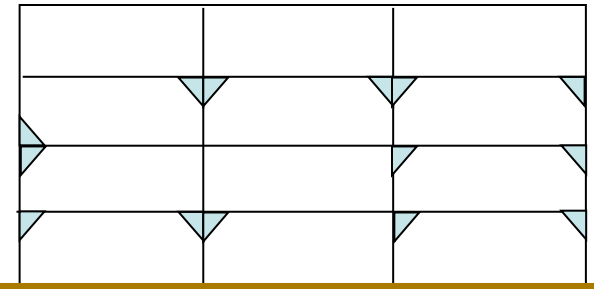


***Assertion: Damage was due to inadequate field workmanship?***

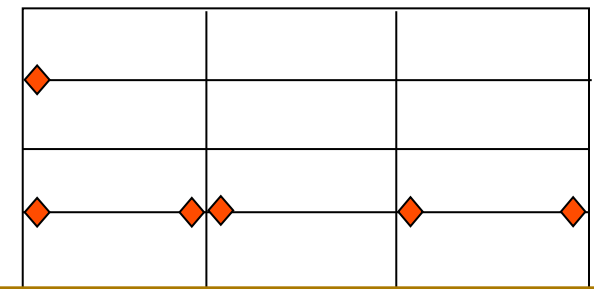


# Early Assertion: We can predict damage locations by computer analysis

- Only modest correlation of local damage location to predictions from nonlinear time history analyses
  - Fracture criteria uncertain?
  - Results very sensitive to modeling assumptions
- Regions (floors) with higher D/C ratios tend to have higher damage



13 Fractured Connections



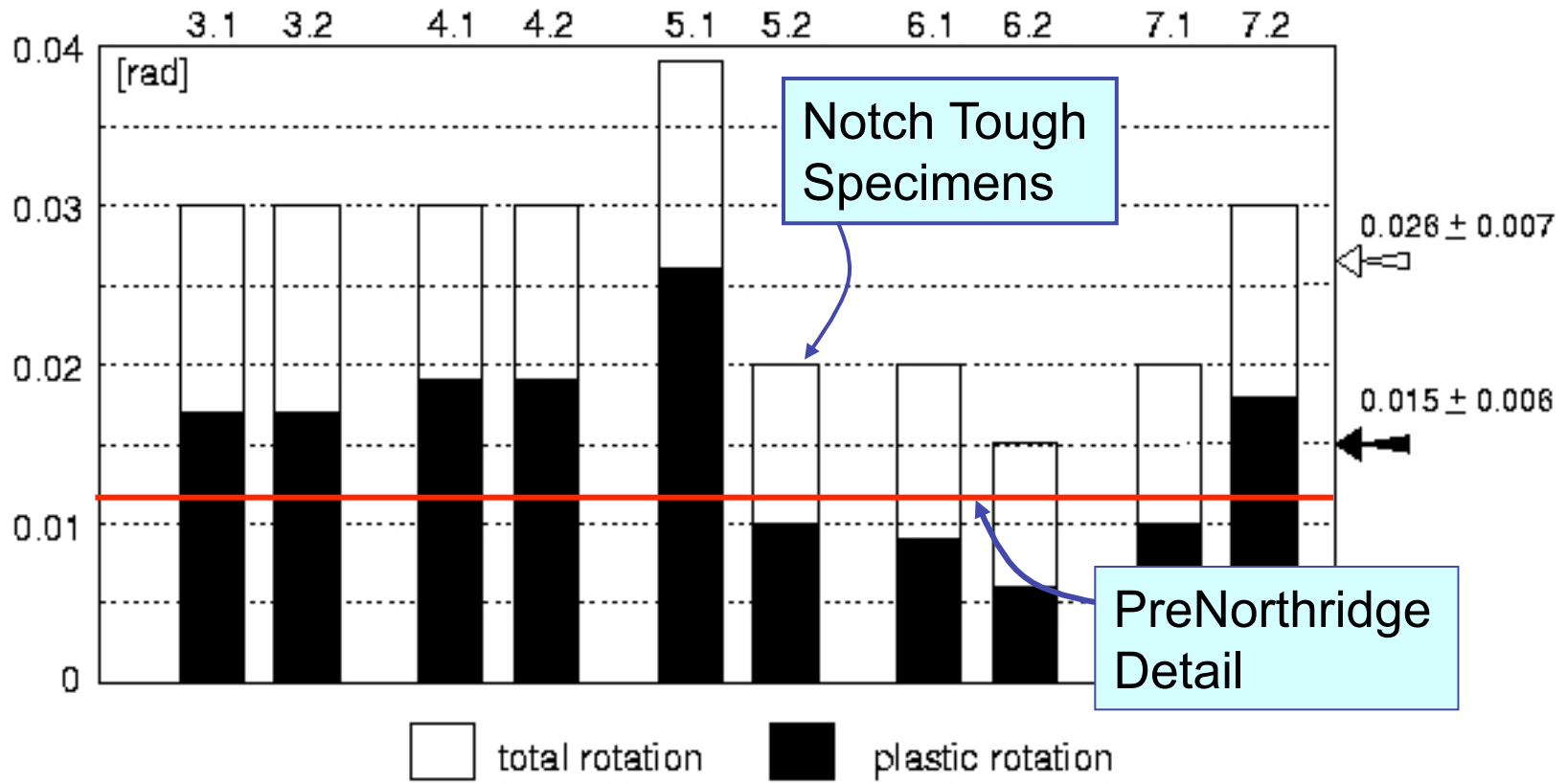
6 Highest D/C Ratios  
from Analysis

# Pre-Northridge Welded Connections

Behavior of Pre-Northridge welded steel moment connections influenced by many interacting factors, including:

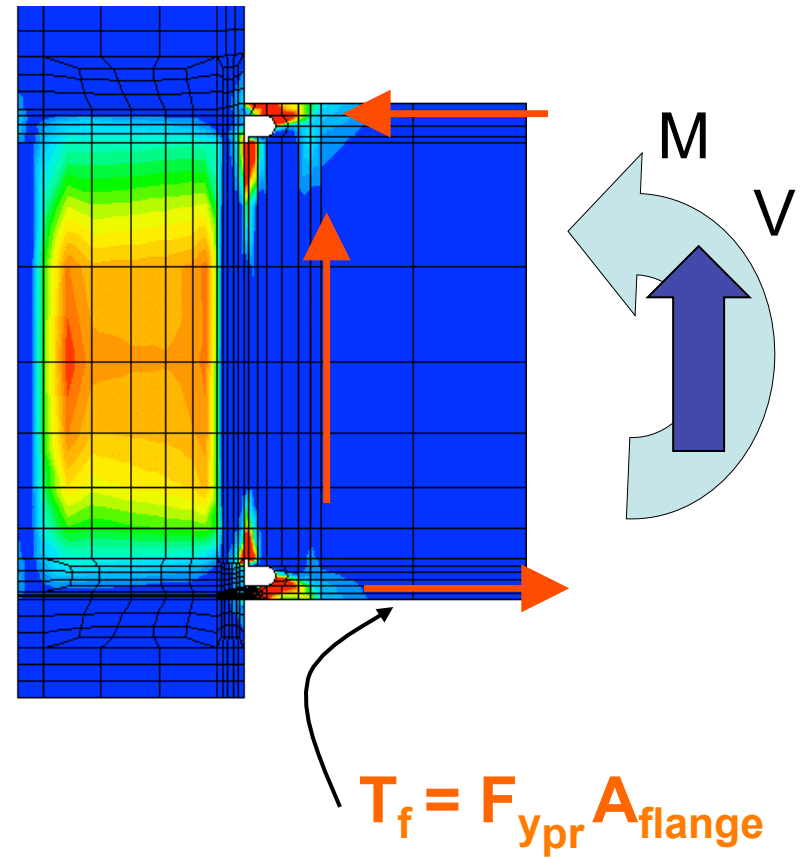
- ❖ Load transfer mechanism
  - Frame configuration
  - Basic geometry of connection
  - Shear transfer mechanism
  - Panel zone deformations, etc.
- ❖ Quality of Welds
- ❖ Fracture sensitivity of typical connection details

# Rotation capacities for Stage I unreinforced, notch-tough connections

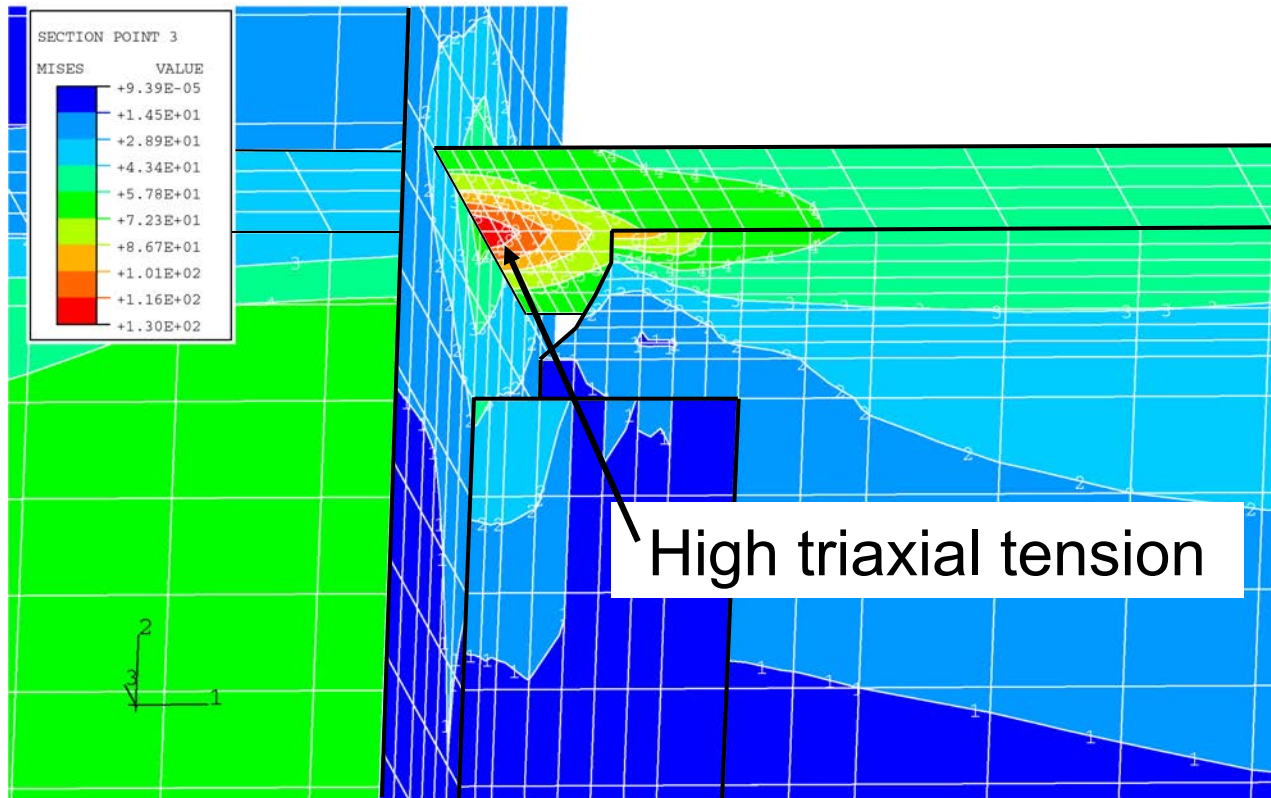


# What forces should the welds resist?

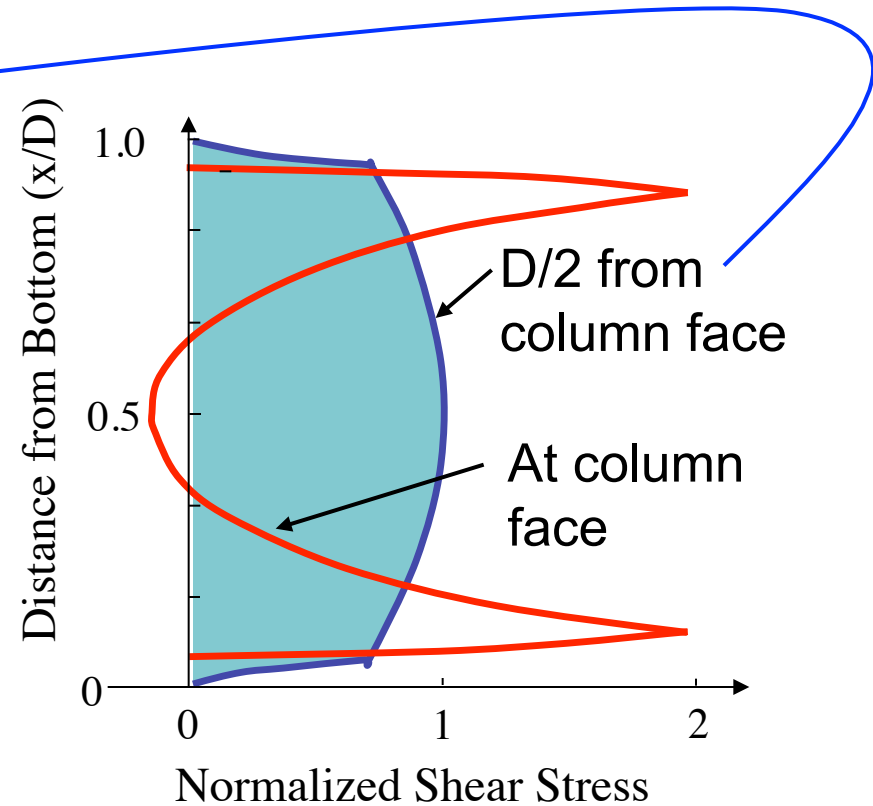
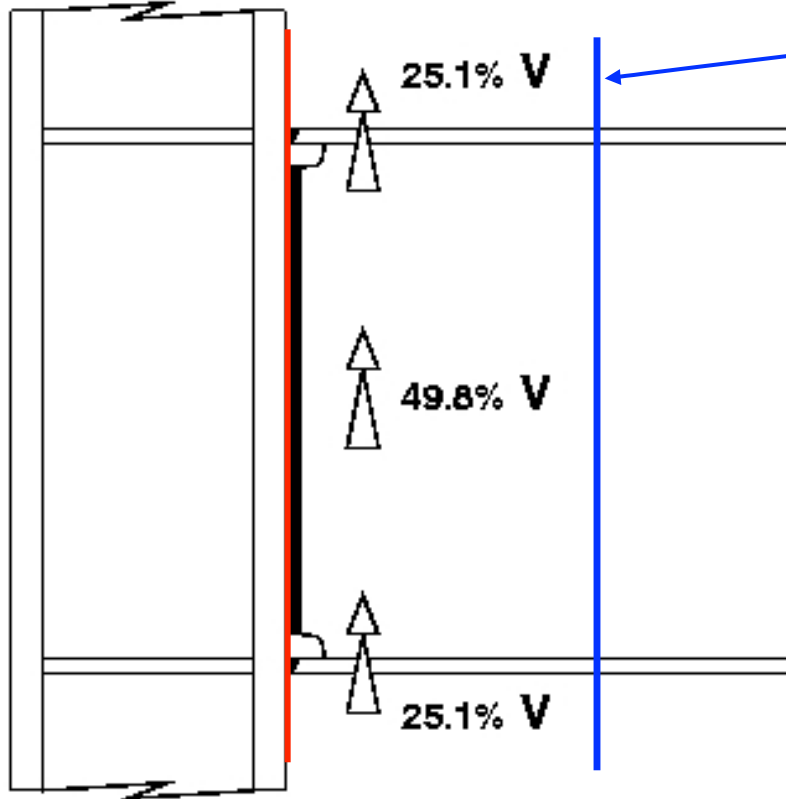
- Flanges typically assumed to be subjected to pure tension or compression
- Such typical beam design are assumptions known to be flawed near connection (St. Venant 1855)



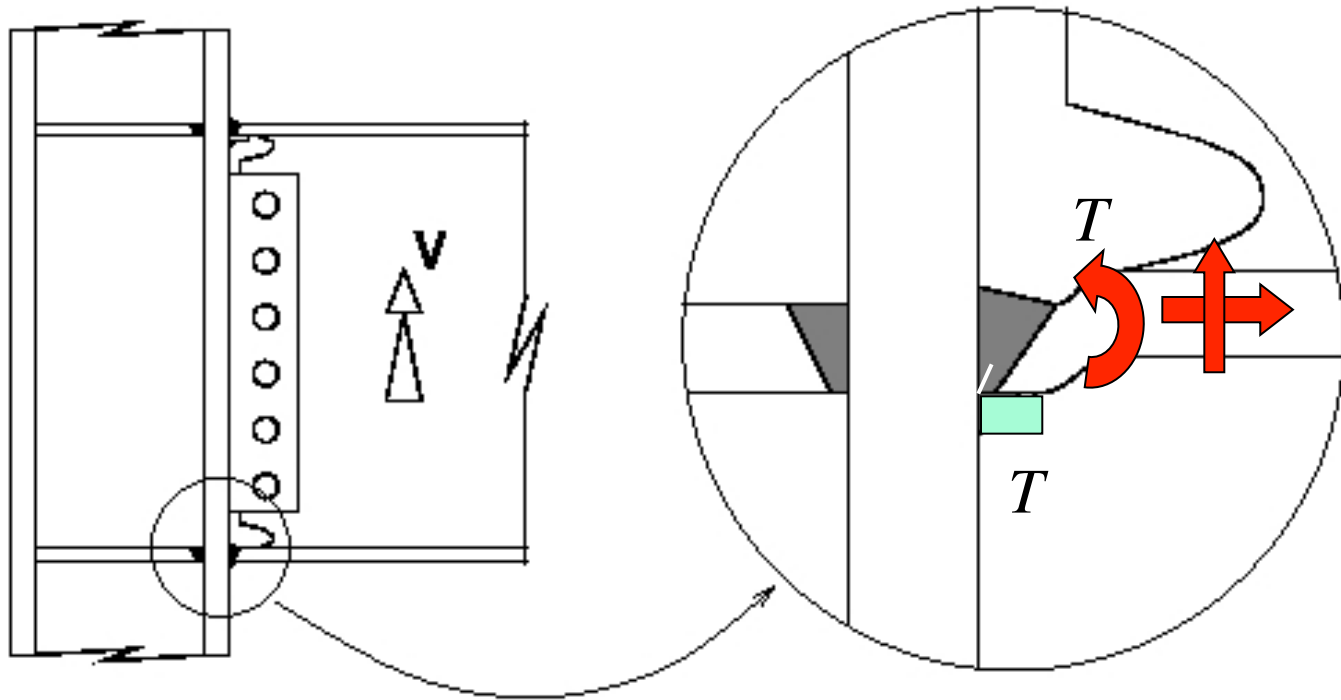
# Non-uniform distribution of axial stresses in beam flange at column face



# Beam flanges carry considerable shear



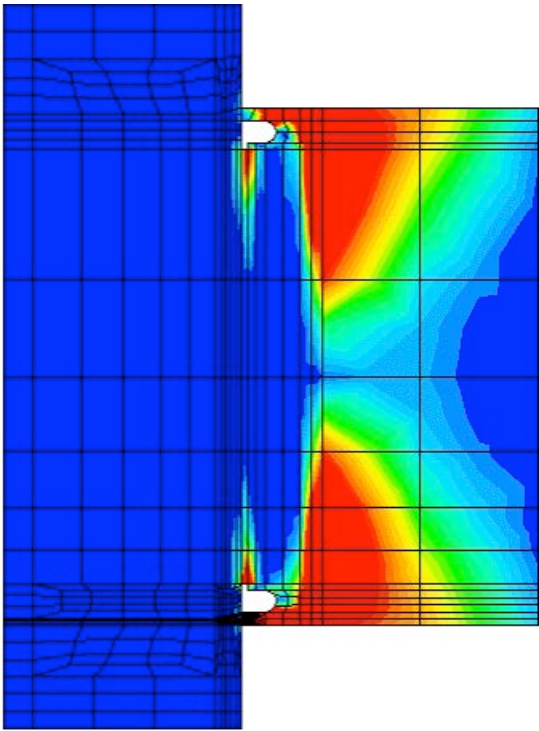
# Local Flange Deformation



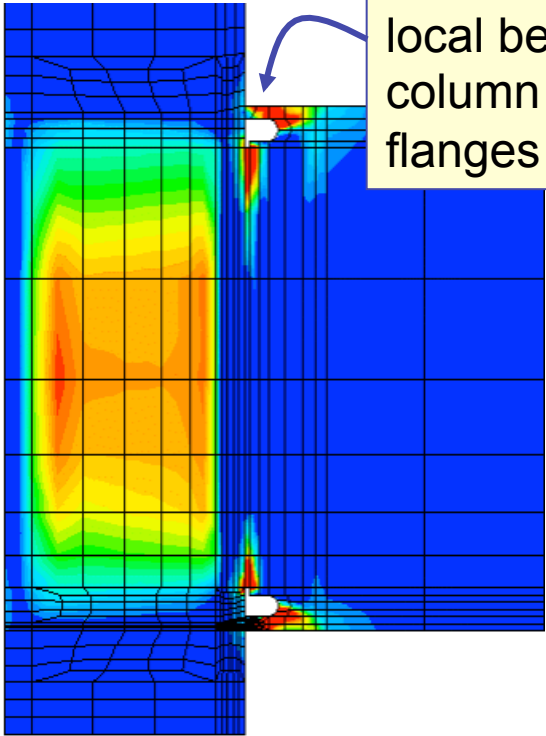
*Shear in flanges develops significant additional local bending (tensile) stresses*



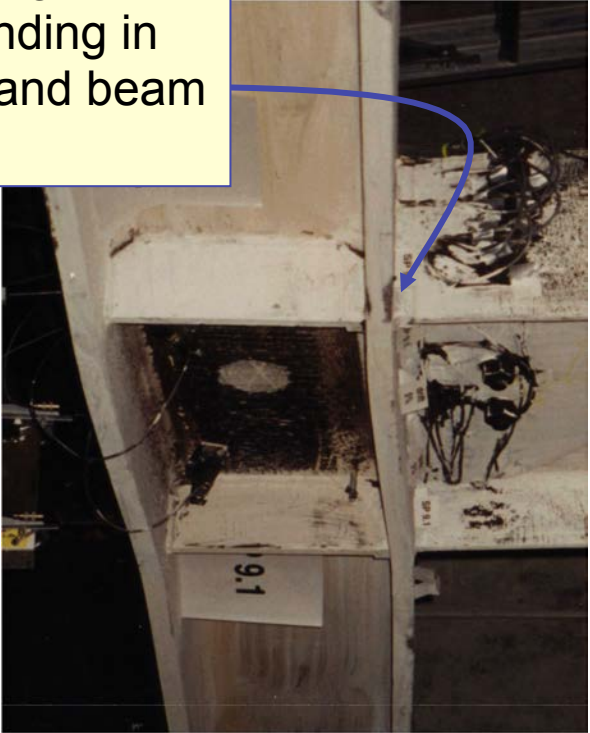
# Panel Zone Yielding



Strong Panel Zone



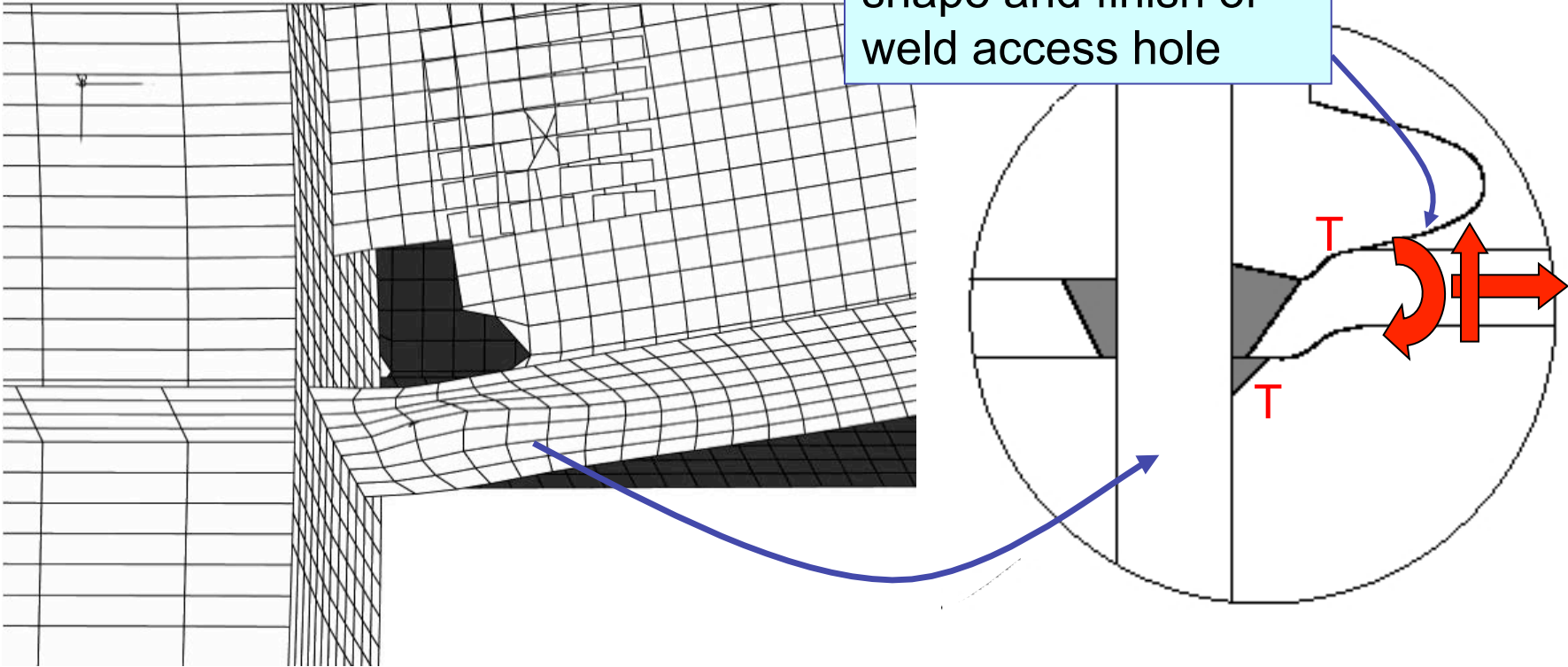
“Kinked” column causes high local bending in column and beam flanges



----- Weak Panel Zone -----

# Bi-directional bending in beam flange at toe of weld access hole

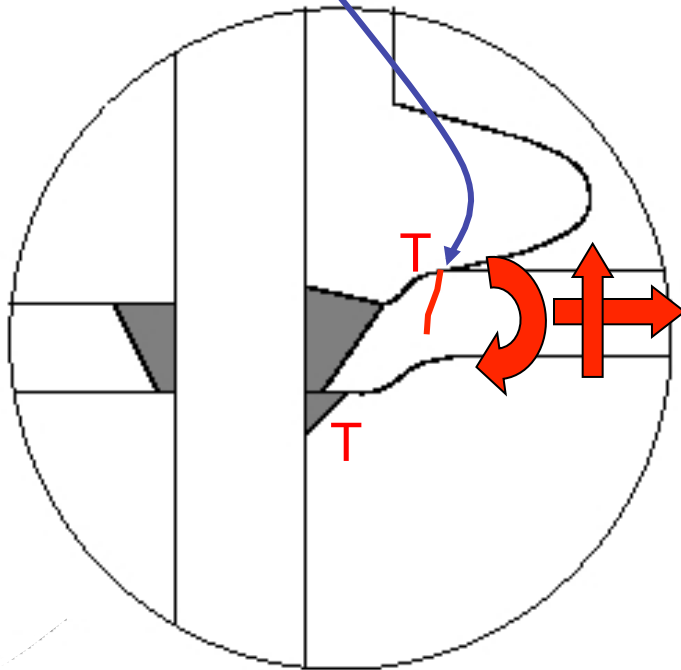
Behavior sensitive to shape and finish of weld access hole



Eccentric “shear link” action

# Weld at column face protected by improved design, but failure shifts to next weakest link

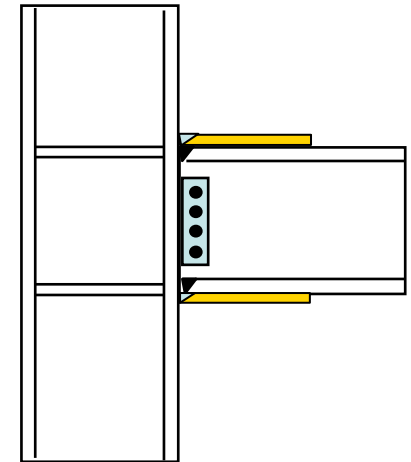
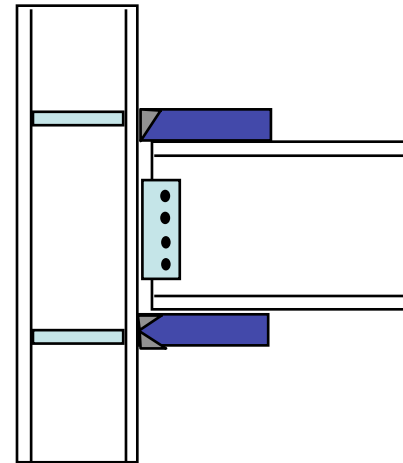
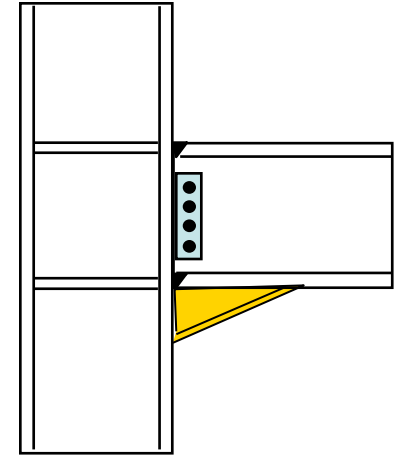
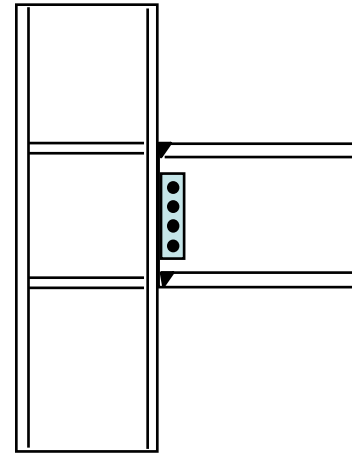
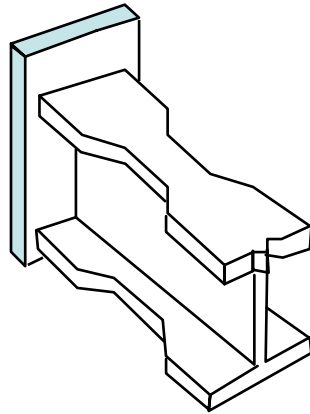
Plastic Crack Initiation and Gradual Growth Under Cyclic Loading



# Some Alternatives Considered

## Welded Connections

- “Improved” unreinforced connections.
- Reinforced connections
- Welded flange plate connections
- Reduced beam section connections



## Bolted Connections

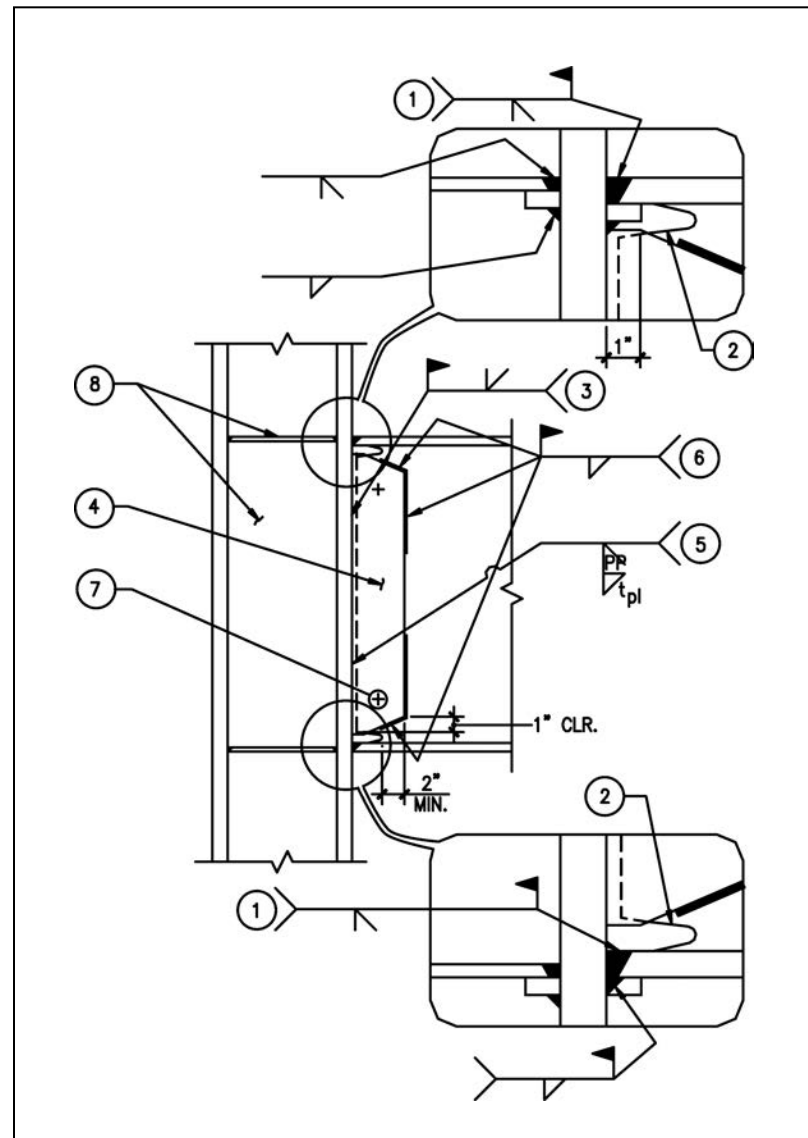
Prequalified Connections  
deemed to satisfy  
requirements of code

Acceptance Criteria:

OMF:  $\theta_{SD}=0.02$ ,  $\theta_U=0.03$

SMF:  $\theta_{SD}=0.04$ ,  $\theta_U=0.06$

Detailed Design and  
Construction Requirements  
Specified for Prequalified  
Connections



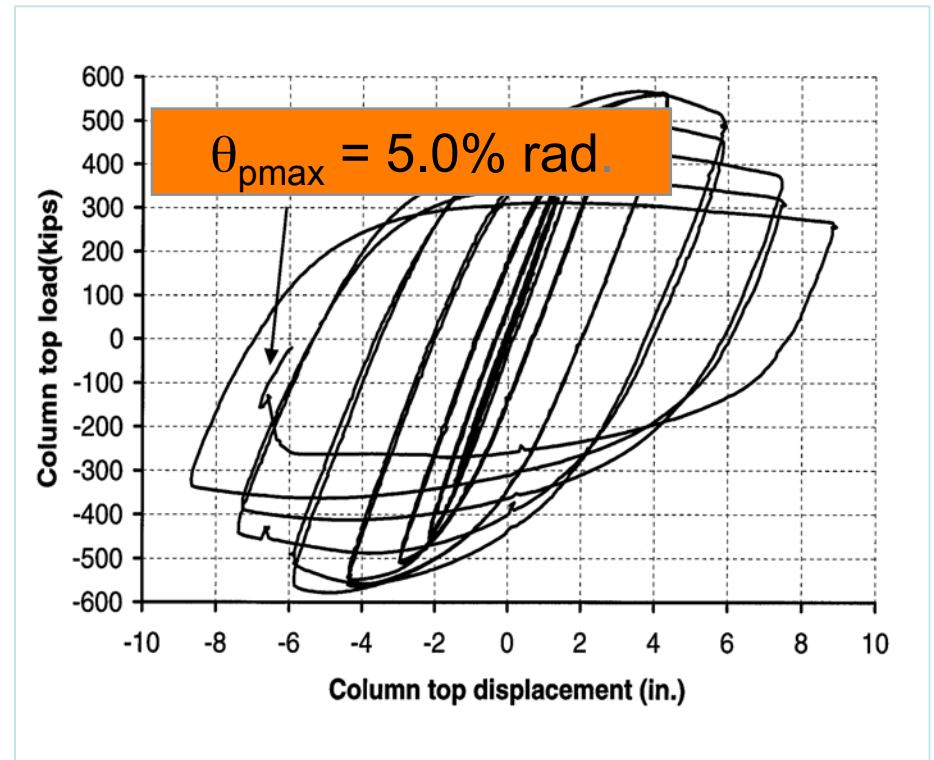
Welded Unreinforced Flange-Welded Web (WUF-W) Connection

# Continued refinement leads to “prequalified” connections

Identify and characterize all local failure modes; Specify design method that controls connection behavior



Specimen C2 upon completion of testing



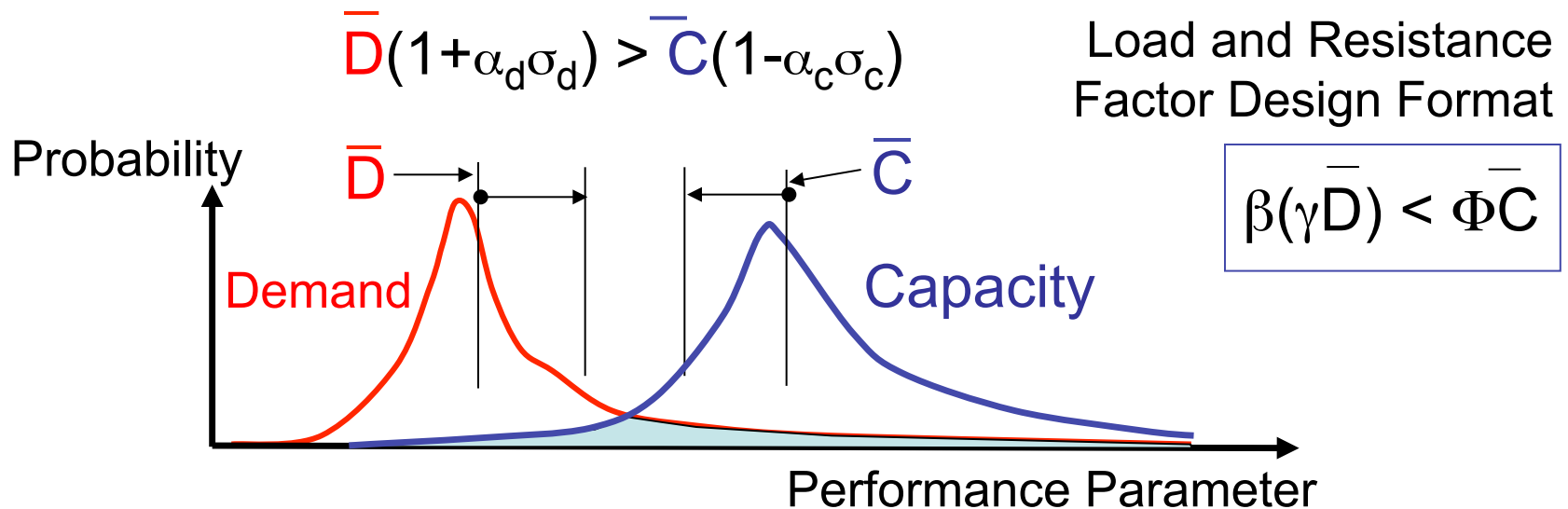
Lateral load-displacement relationship

# Systems Approach

Need method to relate capacities and demands

Built upon transparent reliability framework

- Manage risk and uncertainties
- Performance-based engineering concepts



# New SAC Approach

## Frame Problem as:

I am **highly/moderately/not confident** that a stated performance level will be achieved for a given seismic hazard; for example,...

I am 50% confident that the structure will not collapse if subjected to an earthquake with a 2% probability of occurring in 50 years.

SAC targets for new construction (2% in 50 year event)

- 90% confidence for avoiding global collapse
- 50% confidence for avoiding local damage leading to local collapse

*PRECURSOR to PEER PBEE methodology and FEMA 795 and P58*



# Analysis Methods & Adjustment Factors

Structural Characteristics				Analytical Procedure			
Performance Level	Fundamental Period, $T$	Regularity	Ratio of Column to Beam Strength	Linear Static	Linear Dynamic	Nonlinear Static	Nonlinear Dynamic
Immediate Occupancy	$T \leq 3.5T_s^1$	Regular or Irregular	Any Conditions	Permitted	Permitted	Permitted	Permitted
	$T > 3.5 T_s^1$	Regular or Irregular	Any Conditions	Not Permitted	Permitted	Not Permitted	Permitted
Collapse Prevention	$T \leq 3.5T_s^1$	Regular <sup>2</sup>	Strong Column <sup>3</sup>	Permitted	Permitted	Permitted	Permitted
			Weak Column <sup>3</sup>	Not Permitted	Not Permitted	Permitted	Permitted
		Irregular <sup>2</sup>	Any Conditions	Not Permitted	Not Permitted	Permitted	Permitted
	$T > 3.5T_s$	Regular	Strong Column <sup>3</sup>	Not Permitted	Permitted	Not Permitted	Permitted
			Weak Column <sup>3</sup>	Not Permitted	Not Permitted	Not Permitted	Permitted
		Irregular <sup>2</sup>	Any Conditions	Not Permitted	Not Permitted	Not Permitted	Permitted

# For New Construction

Representative confidences of not exceeding performance criteria in Los Angeles for 2% in 50 year earthquake hazard

Building Height	Performance Criteria	
	Global Stability	Local Stability
3 stories	99%	99%
9 stories	99%	95%
20 stories	96%	96%

# SAC vs. 1994 UBC Designs

Representative confidences of not exceeding performance criteria in Los Angeles for 2% in 50 year earthquake hazard

Building Height	Performance Criteria			
	Global Stability		Local Stability	
	SAC	1994	SAC	1994
3 stories	99%	88%	99%	22%
9 stories	99%	57%	95%	29%
20 stories	96%	57%	96%	39%

# Reliabilities for different age building

Representative confidences of not exceeding performance criteria in Los Angeles for 2% in 50 year earthquake hazard

	Performance Criteria			
Building Height	Local Stability			
	SAC	1994	1985	1973
3 stories	99%	22%	9%	2%
9 stories	95%	29%	21%	7%
20 stories	96%	39%	42%	2%

# Reliabilities for different age building

Representative confidences of not exceeding performance criteria in Los Angeles for 50% in 50 year earthquake hazard

	Performance Criteria			
Building Height	Local Stability			
	SAC	1994	1985	1973
3 stories	99%	99%	99%	99%
9 stories	99%	99%	99%	99%
20 stories	99%	99%	99%	99%

# Summary

- ❖ Powerful performance-based evaluation method accounting for system and local level behavior of steel buildings developed, evaluated and implemented for:
  - ◆ evaluating and upgrading existing buildings,
  - ◆ assessing repair or upgrade strategies, and
  - ◆ designing new structures to targeted performance levels.
- ❖ Details used for welded steel moment frame structures prior to 1994 have been shown to be vulnerable to brittle fracture contrary to the intent of building codes.
- ❖ New details, with “simple” design methods and stringent limitations on ranges of parameters that can be used, have been identified that are believed to satisfy building code life safety objectives.

# Summary

- While tremendous advances were made in seismic resistant design of steel moment frame construction, the underlying systematic performance-based approach was highly effective and successful.
  - Integrated research, guideline development and training
  - Focused substantial resources and expertise to solve complex technical, social and economic problems associated seismic loss reduction.
  - Widespread review by independent technical experts, design professionals, building officials, contractors, fabricators, and manufacturers.
- But, many problems remain unresolved....

# **SAC represented the work of many**

- More than 80 projects and 250 active participants
- Tireless efforts by topical team leaders, guideline writers, and investigators
- Thanks to FEMA! (and Cal OES)
- Special remembrance of tremendous contributions by Allin Cornell, Helmut Krawinkler and Egor Popov



*Had opportunity to work with many great people*

